

5/12

DART AEROSPACE LTD		Work Order:	22500
Description: Strut		Part Number:	D3007-041
Drawing: D3007 rev.A1		Qty:	5

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	JK	05.02.21	5
2	STORES	Pick: Qty      Part Number      Description      Batch 1      D3007-1      Strut      521518 1      D2012-107      Clevis      B01342 2      D2022-101      Spacer      B21505 1      AN4-10A      Bolt      M15003 1      AN960JD416      Washer      M15C913 1      MS21042L4      Nut      M15020 1      D2705      Support bracket      B19322 1      SL69-BS      Clip      M1516 M16907 1 <del>521618</del> UNC lock nut      B213648 1      AN960JD516      Washer      M15927	SB	05/03/08	5
3	METAL	Assemble as per Dwg D3007	SB	05/02/08	5
4	QC	Inspect Level 5	2	05.03.08	5
5	STORES	Identify and stock	CD	05/03/14	5
6	EXPEDITING	Close W/O Cost / part 25.17 546 05/03/17 (5) 25.69	JK	05.03.18	5

Rev	Date	Change	Revised By	Approved
A	01.03.23	New Issue	EC	
B	01.05.18	Changed pick list (ECN 354)	EC	E

RELEASED

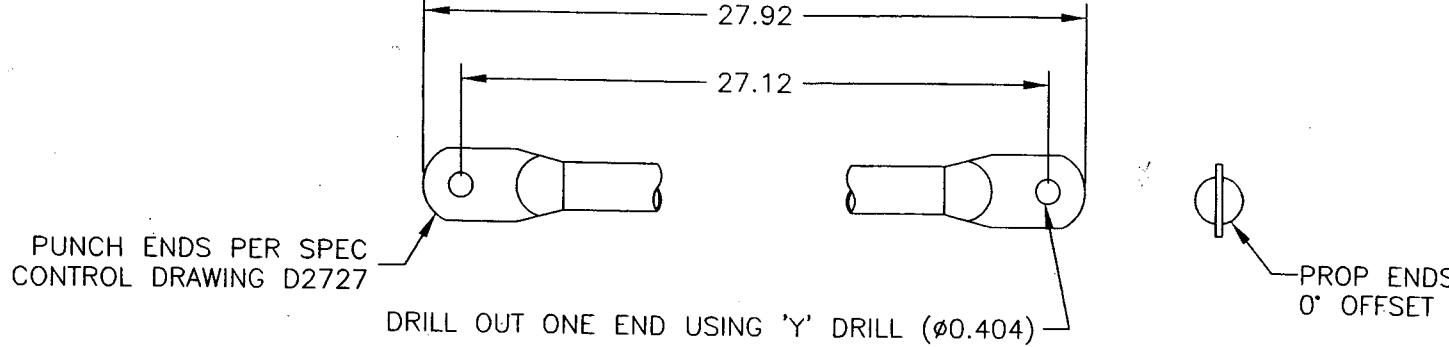
 01.05.22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
09/01	2							

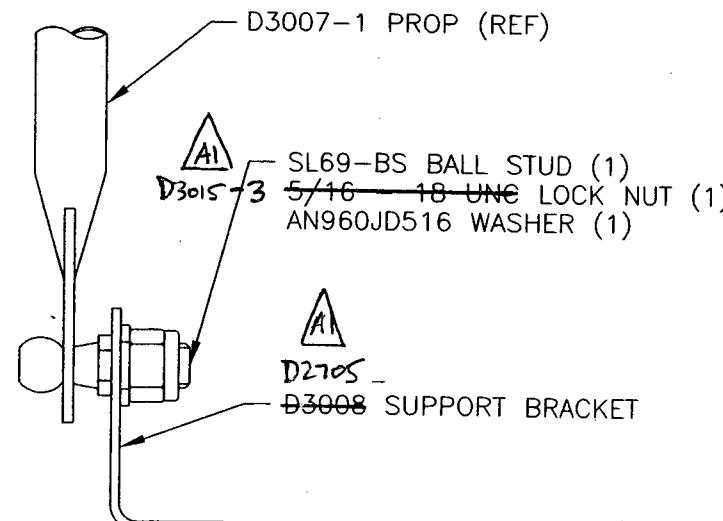
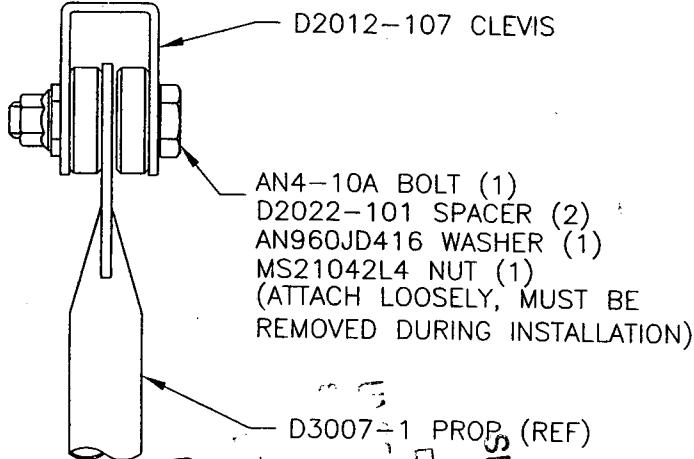
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



D3007-1 PROP

MATERIAL: AISI 304/316/318 SS TUBE, Ø0.50 X 0.035 WALL  
ENSURE SEAMLESS TUBE IS USED  
CAN MAKE FROM D2704



SHOP COPY

CONTROLLED COPY  
RETURN TO  
ENGINEERING  
ENDMENT  
NOTICE

NO. 22500  
ORDER

GENERAL NOTES  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES

DESIGN	DRAWN BY	DART AEROSPACE LTD	
CHECKED	APPROVED	HAWKESBURY, ONTARIO, CANADA	
DATE		DRAWING NO.	REV. A
A	01.03.22	D3007	
A1	01.03.22	NEW ISSUE	
	01.05.09	CHANGE TO D2705 & D3015-3	

RELEASED  
01.03.30

DART

GA COPY

Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 21, 2005  
07:40 am

Work Order No : 0022500  
 Project Name : D3007-041  
 Project For : WK512  
 Work Order Type : Main  
 Main WO Number :  
 House Part Number : D3007-041  
 Description : Strut  
 Manufactured : Yes  
 Amount Req'd : 5  
 Amount Done : 0  
 Start Date : 02-18-05  
 Est Finish Date : 03-10-05  
 Act Finish Date :  
 Drawings Reqd : No  
 Ok for Approval :  
 Approval Rec'd :  
 Department Code:  
 Burden Flags : NNNNNNN  
 WO Status : Open  
 Invoice State : Not Invoiced  
 Invoice Date :  
 Invoice Number :  
 Invoice Amount : 0.00  
 Order Entry No :  
 OE Value : 0.00  
 Est Margin : 0.000%  
 Actual Margin : 0.000%  
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00